

United States Department of Agriculture

Forest Service

Rocky Mountain Research Station

Research Note RMRS-RN-20-1-WWW

September 2004

Fuels Planning: Science Synthesis and Integration

Economic Uses Fact Sheet: 1

Mastication Treatments and Costs

FOREST SERVICE UAS ENTMENTOF AGRICULTS







Synthesizing Scientific Information for Fire and Fuels Project Managers

The information for this fact sheet was provided by Bob Rummer at the USFS Forest Operations Research Lab, Auburn, Alabama.

Economics Team Co-Leads:

Roger Fight

Jamie Barbour

USDA Forest Service

cific Northwest Research Static

Pacific Northwest Research Station 620 SW Main Street, Suite 400 Portland, OR 97205

Fuels planning: Science synthesis and integration, an interagency research/management partnership to support the Ten-Year Fire Plan, led by Russell T. Graham, RMRS, and Sarah M. McCaffrey, NCRS.

Mastication Fuel Treatments



Mastication, or mulching, is a mechanical fuel treatment that changes the structure and size of fuels in the stand. Trees and understory vegetation are chopped, ground, or chipped, and the resulting material is left on the soil surface. Converting 20 tons per acre of understory biomass into small pieces would produce a uniform layer about 1 inch deep across the stand. From a fuels perspective, the total fuel loading is not immediately af-

fected. However, the vertical height of the fuels is lowered, and more fuel volume is shifted into 1- and 10-hour size classes. Ongoing studies will determine the effect of mastication on subsequent fire behavior and nutrient cycling.

Mastication Equipment

A wide variety of mastication equipment provides tools to match the requirements of nearly any treatment. Some machines have tracks; some have wheels; some have the cutting head mounted on a boom. Windell and Bradshaw (2000) provide a catalog illustrating many of the current equipment designs. A primary design variation is the type of cutterhead—vertical shaft or horizontal shaft. Vertical shaft cutters are essentially giant lawnmowers. They tend to be less expensive to operate but are more limited in the diameter of material that can be treated, and they tend to produce a coarser chunk. Horizontal shaft cutterheads, in contrast, produce smaller chips and can treat larger stems but tend to cost more to operate. Another key design variation is the type of base machine on which the cutterhead is attached. The type of base machine is a critical factor that affects the amount of soil disturbance, operational slope limitations, and operating cost. Each has plusses and minuses that should be considered in specific management applications. There are some specialized, very low ground pressure tracked machines that can be used on sensitive or soft soils to minimize soil disturbance. For steep slopes, there are self-leveling tracked machines and modified walking excavators. There are small tracked or wheeled machines that can operate in tight spaces. Boom-type machines can significantly reduce the amount of area disturbed and can also operate the cutter in tight spacing. Wheeled machines are generally faster and less expensive to operate.

Where Is Mastication Used?

Mastication is more than simply mowing. It is a fuel and silvicultural treatment that should be designed to achieve desired ecological conditions. It can be used as either

a surrogate for fire or as a pretreatment for reintroducing fire in overstocked stands. There are many situations where the use of fire as a stand management tool is not desirable. Some examples may be around structures in the wildland-urban interface, along rights-of-way for utilities or transportation, or in areas where air quality constraints limit burning. As a fire surrogate, mastication may become a recurring treatment (like a fire return cycle) to control vegetation, particularly with hardwoods that coppice vigorously. It may be necessary to cut and grind some larger diameter stems in the initial entry. Generally, fire surrogate prescriptions would specify a smaller residual fuel size in order to speed decomposition.

In contrast, mastication as a pretreatment for reintroducing fire should be designed to get the stand in a condition that allows larger burning windows and/or shifts the expected fire behavior toward more controllable conditions. Where mastication will be followed by fire, it is not necessary to reduce everything to small pieces. Some of the stand can be treated with fire. For example, isolated patches of understory that are difficult to masticate may be left. Vertical shaft cutterheads may be a better match in these conditions.

Treatment Factors Affecting Cost

Actual costs have ranged from hundreds to thousands of dollars per acre. Some areas, such as steep slopes, can be expensive to treat. However, many factors that affect costs can be controlled by the prescription. Some key things to consider:

Minimize the amount of volume treated

- Leaving 3 inches and larger stems provides course woody debris and helps to optimize efficiency.
- Don't use masticators as feller-bunchers.
- For big machines, mastication is typically inefficient at 25 tons per acre or greater.
- Specify the largest acceptable resulting fuel sizes.

Minimize constraints on travel

- Avoid treatment areas narrower than a chain length—66 feet wide.
- Try to avoid operating in dense residual stands greater than 100 trees per acre.
- Minimize areas of steep slope (20 percent or greater) or broken terrain.
- Don't apply soil disturbance constraints unless necessary.

Provide adequate access for service

 Equipment requires road access for fueling and maintenance.

Reference

Windell, Keith; Bradshaw, Sunni. 2000. Understory biomass reduction methods and equipment catalog. Tech. Rep. 0051-2826-MTDC. Missoula, MT: U.S Department of Agriculture, Forest Service, Missoula Technology and Development Center. 156 p. Online at: www.fs.fed.us/fmsc/sdu/technology/mtdc-catalog/index.php [July 2003].



Economics Team Fact Sheets

Look for fact sheet topics from the Economics Team including prescribed fire costs, harvesting, log hauling, NEPA and other regulations, wood utilization, economic impacts on communities, markets for wood, and harvest equipment requirements.

Fuels Planning: Synthesis and Integration

This fact sheet is one in a series being produced as part of a larger project supported by the USDA Forest Service to synthesize new knowledge and information relevant to fire and fuels management. Fact sheets address topics related to stand structure, environmental impacts, economics, and human responses to these factors. Information in the fact sheets is targeted for the dry forests of the Inland West, but is often applicable across broad regions of the country. For more information, please visit our Web site at:

www.fs.fed.us/fire/tech_transfer/synthesis/synthesis_index